





## Jawaharlal Nehru Technological University, Kakinada University College of Engineering Kakinada (A)

## Department of Petroleum Engineering & Petrochemical Engineering

## JNTUK FIPI Student Chapter- Annual Report (June 2019 to March 2021)

The JNTUK – FIPI Student chapter provides a platform for several professional, social and cultural activities to enhance different skills among the students. The chapter activities include expert talks during knowledge sharing sessions, workshops, skill development and faculty development programmes. Most of them were conducted before pandemic situation due to COVID-19. Nevertheless, a few good training programmes took place online to impart practical knowledge and skills in spite of the challenging conditions. The events are chronicled as presented below:

- 1) On 3<sup>rd</sup> June 2019 the chapter conducted a Faculty development programme on "**DOWNSTREAM PROCESSING OF OIL AND GAS: PETROLEUM REFINING**". Where the Inaugural function of this One Week Faculty Development Programme (3<sup>rd</sup> June 8<sup>th</sup> June, 2019) was attended by **Dr. G.V.S.R. Deekshitulu** Director, FDC, JNTUK as the Chief Guest, **Prof. P. Subba Rao** Principal, UCEK (A), JNTUK and **Shri R. Rajamani** Former Managing Director, MRPL, Mangalore as the as the Guests of Honours.
- 2) On 19.07.2019, 3rd Foundation Day Celebrations of JNTUK FIPI Student Chapter were celebrated with active participation of the students with great enthusiasm. Many events like Elocution, Quiz, Essay Writing and games like badminton, cricket, throw-ball, running were conducted and the winners were awarded with certificates. The celebration started with University Song of JNTUK followed by the speeches of dignitaries. The annual report (2018-19) and future plan (2019-20) for the JNTUK FIPI Chapter had been presented. The chief guest of the celebrations **Shri Ajay J Meshram** Group General Manager (P), HPHT Asset, ONGC and Distinguished Guest **Shri T. K. Ramaiah** Head, Subsea Maintenance Reliance Industries Ltd. Petroleum Business (E & P) O & M, Kakinada & Secretary, SPE Kakinada Section spoke on the occasion.







**Group photo of the foundation Day** 

3) On 01-08-2019, A knowledge sharing session on "WEALTH OF ANDHRA PRADESH" was organised and a lecture was delivered by **Dr. KVSG MURALI KRISHNA**, Professor of Civil Engineering, UCEK, JNTUK and also the Founder Principal UCEN JNTUK. The lecture has been useful to students and faculty to enhance their domain & other technical knowledge to improve their understanding of societal and professional requirements, especially to bring awareness to develop environmentally friendly technologies, and the career prospects. The students have been inspired and motivated by the presence of Dr. KVSG MURALI KRISHNA.



Dr. KVSG MURALI KRISHNA



**Memento Presentation** 

4) The FIPI Student chapter also organised a local field visit to **Coromandel** international Ltd, Kakinada on 3<sup>rd</sup> August 2019.



Visit to Coromandel international Ltd, Kakinada

5) On 08-08-2019, A knowledge sharing session on "Best Practices in Energy Conservation in Fertilizer Industry" was organised and a lecture was delivered by an industrial expert **Shri P. Chandramohan** General Manager (Technical Services) NFCL, Kakinada. It was held at Seminar Hall, Dept. of PE & PCE, UCEK(A).







**Memento Presentation** 

- 6) On 17.09.2019, DECENNIAL CELEBRATIONS of Department of PE & PCE were organized in a grand manner under the auspices of the FIPI along with SPE and IE(I) student chapters. Many events like Quiz, Essay Writing, Elocution and games like cricket, throw-ball, badminton, running were conducted and the winners were awarded with certificates. The celebrations started with University Song of JNTUK followed by the speeches of dignitaries. The chief guest of the celebrations, Prof. V. V. Subba Rao Registrar, JNTUK, Guests of Honour Prof. M. H. M. K. Krishna Prasad Vice-Principal & TEQIP Co-ordinator, UCEK (A), JNTUK, Shri G. J. Raj Bob General Manager (Rtd.), GP W ONGC, EOA Kakinada, Shri J. Ravi Srinivas Vice-President, Sulphur Technologies Worley Parsons, Hyderabad graced the occasion.
- 7) On 18<sup>th</sup> September 2019, an invited lecture programme on "SOUR GAS HANDLING & SULFUR RECOVERY IN PETROLEUM REFINING" by **Mr. J RAVI SRINIVAS**, Vice-President, Sulphur Technologies, Worley Parsons, Hyderabad, was arranged. The details of the lectures are shown below:

09:30 am – 10:00 am	:	Inaugural Session
10:00 am – 11:30 am	:	Overview of the Petroleum Refining.
		• Polluting Emissions (Gas / Liquid / Solid)
		from Refinery Process Units.
		<ul> <li>Emission Regulations in India / World.</li> </ul>
		• Fundamentals of Sour Gas / Sour Water
		Generation in Refinery & Conceptualization
		of Handling these Streams.
11:30 am – 11:45 am	:	Tea Break
11:45 am – 01:00 pm	:	Sour Gas Absorption and Regeneration &
		Fundamentals.
		Amine Basics
		• ARUs (Amine Regeneration Units) – Design
		& Operation
01:00 pm – 02:00 pm	:	Lunch Break
02:00 pm – 03:30 pm	:	Sour Water Handling & Fundamentals
		Understanding of Sour Water Chemistry
		• SWSUs (Sour Water: Stripping Units) –
		Design & Operation
03:30 pm – 03:45 pm	:	Tea Break
03:45 pm – 05:15 pm	:	AAG (Amine Acid Gas) & SWAG (Sour
		Water Acid Gas) Chemistry & Handling
		• SRU (Sulphur Recovery Unit) Fundamentals

		SRU Design & Operation
05:15 pm – 05:30	:	Valedictory Session

- 8) On 28-09-2019, a workshop was held on the "Reflections from 9<sup>th</sup> Convection of FIPI Chapters" to apprise the FIPI members of the events that had taken place at the afore mentioned convention organized by the Pandit Deendayal Energy University, Gandhi Nagar.
- 9) JNTUK FIPI Chapter arranged industrial visits to various Industrial Units and a Research Centres located at different parts of India. It was a great privilege for the III-year petrochemical engineering students to visit and understand industrial environment and culture, process technologies, various types of equipment and safety practices. The tour was scheduled for two weeks (17-11-2019 to 01-12-2019). The list of industries visited are given below:

18-11-2019	HPCL (Mumbai refinery)
18-11-2019	Deepak Fertilisers and Petrochemicals corporation ltd,
	Mumbai
19-11-2019	BPCL (Mumbai refinery)
22-11-2019	Gujarat State Fertilizers & Chemicals Ltd, Baroda
28-11-2019	BPCL R&D, Noida



HPCL, Mumbai



Deepak Fertilisers and Petrochemicals corporation ltd

10) From 07<sup>th</sup> Feb to 08<sup>th</sup> Feb 2020, A workshop on "**Industrial Safety & Hazard Management**" was conducted. **Dr. B. Balakrishna** Principal, UCEK (A), JNTUK graced the inaugural function as the Chief Guest. The inaugural lectures were given by the Guests of Honour, **Shri M. K. Rao** Former Executive Director, Indian Glycols Ltd. and **Prof. K. V. Rao** Faculty Advisor JNTUK – FIPI Student Chapter. The inaugural of workshop was presided by **Dr. D. Lingaraju** Head, Dept. of PE & PCE. The Schedule of is given in the table below:

Date	Time	Lecture	Topic / Subject	Resource Person
10:00 - 01:00		Lecture – I	<ul><li>Overview of Safety,</li><li>How to enhance Safety Performance?</li></ul>	Shri M. K. Rao
07.02.2020	02:00 - 05:00	Lecture – II	Occupational Safety and Health Administration: Human Exposures – Class of Toxicity – Harmful Concentrations of Chemicals – AGGIH & OSHA Exposure limits – Industrial	Prof. K. V. Rao

			Hygiene Identification,			
			Evaluation & Control.			
			Process Safety Management			
			(PSM) – Part 1			
	10:00 -	Lecture – III	• Why Process Safety &	Shri M. K. Rao		
	01:00	Lecture – III	Process Safety Management	Siii W. K. Kao		
			(PSM)?			
08.02.2020			Elements of PSM			
			Toxic Release & Dispersion			
	02:00 -	Lecture –	Models – Case Studies and			
	05:00	IV	Release Mitigation. Fires and	Prof. K. V. Rao		
	02.00	1 4	Explosions – Designs to Prevent	1101.12. 7.120		
			Fires and Explosions.			
	10:00 - 01:00		Process Safety Management			
		Lecture – V	(PSM) – Part 2			
			More on key PSM elements			
			Process Safety			
			Information (PSI)	Shri M. K. Rao		
			Management of Change			
			(MOC)			
			Process Hazard Analysis			
09.02.2020			(PHA)			
			Measuring Process Safety			
			Hazard Identification: DOW &			
	02:00 - 05:00		MOND Indices – Process Hazard			
		Lecture – VI	Checklists – HAZOP and other			
			Methods.	Prof. K. V. Rao		
	05.00	V 1	Risk Assessment: Review of			
			Probability Theory – Event &			
			Fault Trees – QRA			

11) A webinar on 22-07-2020 was conducted on the topic "Advanced Materials for Addressing Energy Challenges" with **Prof. Mahendra Sunkara, Director, Conn Center, University of Louisville, Kentucky, USA.** 



Screen Shot of Webinar on 22-07-2020

12) An online Skill Development Program was conducted for 15 days from December 7, 2020 to December 23, 2020 in lieu of summer internship programme to provide the

students an opportunity to learn and interact with the experts from various refinery and petrochemical operations and processes. The Chief Guest of the Inaugural session had been **Padma-Vibhushan Prof. M. M. Sharma** Emeritus Professor of Eminence, ICT, Mumbai while the Distinguished Guest **Dr. B. Balakrishna Principal**, UCEK (A), JNTUK and Guests of Honour, **Dr. M.H.M. Krishna Prasad** Vice- Principal & Coordinator TEQIP – III UCEK (A), JNTUK and **Prof. K. V. Rao** Faculty Advisor, SPE & FIPI Student Chapters – JNTUK spoke on the need of training programs. About 35 lectures were held with various professionals and industrial experts around the country. The skill development program for petrochemical engineering consisted of the lectures related to various blocks in the refinery, the major petrochemicals that are ruling the petrochemical market, waste water treating units and the most important aspect of any industry that is the safety. The detailed schedule of the skill development programme which was on the online platform is displayed below:

Programme schedule	Date & Time	Resource Person / Speaker
Day – 1	07.12.2020	
Overview of Petroleum Refining	11:15 – 1:15	Shri B. Ramakrishna Sr. Manager – Technical, HPCL
Lunch Break	-	
Introduction to Petroleum Refinery	03:00 - 05:00	Shri B. Ramakrishna
Operation and Petroleum Products		Sr. Manager – Technical, HPCL
Day – 2	08.12,2020	
Atmospheric Distillation of crude	09:00 – 11:00	Shri Sudhir
Oil		Anamanamuri Sr. Manager – Technical, HPCL
Lunch Break	-	
Vacuum Distillation Crude Oil	02:00 – 04:00	Shri Sudhir Anamanamuri Sr. Manager – Technical, HPCL
Day – 3	09.12.2020	
Visbreaking	09:00 – 11:00	Shri Sudhir Anamanamuri Sr. Manager – Technical, HPCL
Lunch Break	-	
FCC – I	02:00 – 04:00	Shri Binoy Das Sr. Manager – Technical, HPCL
Day – 4	10.12.2020	
Hydro-processing - I	09:00 – 11:00	Ms. S. Sushma Asst. Manager – Technical, HPCL
Lunch Break	-	
Hydrogen Production	02:00 - 04:00	Ms. S. Sushma Asst. Manager – Technical, HPCL

Day – 5	11.12.2020	
Hydrocracking	09:00 – 11:00	Shri K. Prasanth Ch. Manager – Projects Process, HPCL
Lunch Break	-	
Hydro-processing - II	02:00 - 04:00	Shri J. Srinivasa Rao Manager – Technical, HPCL
Day - 6	12.12.2020	
FCC - II	09:00 – 11:00	Ms. M. Neha Asst. Manager – Technical, HPCL
Lunch Break	-	
Catalytic Reforming	02:00 - 04:00	Shri D. Appala Raju Sr. Manager – Technical, HPCL
Day - 7	14.12.2020	
Processing of Bottom of the Barrel - Coking	09:00 – 11:00	Shri K. Prasanth Ch. Manager – Projects Process, HPCL
Lunch Break	-	
Merox Process and Hydro Desulphurization of Products	02:00 - 04:00	Jeejo Francis Correya Sr. Manager – Technical, HPCL
Day - 8	15.12.2020	
Sulfur Recovery	02:00 - 04:00	Shri V. B. Aneesh Sr. Manager – Technical, HPCL
Day - 9	16.12.2020	
Effluent Treatment	09:00 – 11:00	Shri T. Hemant Desai Sr. Manager – Technical, HPCL
Break	-	
Fire Heaters	11:15 – 01:15	Jeejo Francis Correya Sr. Manager – Technical, HPCL
Lunch Break	-	
Heat Exchanger	03:00 - 05:00	Shri B. Sreekanth Manager – Technical, HPCL
Day – 10	17.12.2020	
HSE in Refinery Operations	09:00 – 11:00	Shri S.N.R. Suresh Reddy Ch. Manager – Safety, HPCL
Break	-	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Overview of Petrochemical Industry in India	11:15 – 01:15	<b>Dr. R. V. Jasra,</b> Senior Vice-President, RIL

Day – 11	18.12.2020	
Naphtha Cracking	09:00 - 11:00	Shri Vijaya Sai,
		Expert in Naphtha Cracking, RIL
Break	-	
Gas Cracking	11:15 – 01:15	Dara Vijay Kumar,
		Expert in Gas Cracking, Kuwait
Lunch Break	-	
Deep Catalytic Cracking	03:00 - 05:00	Shri J. Ravi Srinivas
		Expert in Petroleum Processes, Abu Dhabi
		Adu Dhadi
Day – 12	19.12.2020	
Manufacture of Polyethylene &	09:00 – 11:00	Shri Gunasekaran
Polypropylene	05.00 - 11.00	Sivalingam,
Totypropytene		Senior Manager, Polymers,
		SABIC Research Center,
		Bangalore
Break	-	
Manufacture of Ethylene Oxide &	11:15 – 01:15	Shri Sushil Kumar
Mono-Ethylene Glycol		Expert in Petrochemical,
Lunch Break		Ex-RIL
	02.00 05.00	Dr. C. V. Drozvoon
Production of Ethyl Benzene &	03:00 – 05:00	<b>Dr. S. V. Praveen</b> , Director(Retd.), LG Polymers
Styrene		Director(Retu.), Lo Forymers
Day – 13	21.12.2020	
Production of Polystyrene	09:00 – 11:00	Shri S. V. Praveen,
		Director(Retd.), LG Polymers
Break	-	
Manufacture of VCM and PVC	11:15 – 01:15	Shri Vijay Kumar Menon,
		Reliance Industries
Lunch Break	-	
Production of Aromatics	03:00 - 05:00	Shri P. M. Rao,
		Expert in Aromatics Technology,
		Kuwait
		Kuwait
Day – 14	22.12.2020	Kuwait
Day – 14  Manufacture of Phthalic Anhydride	<b>22.12.2020</b> 09:00 – 11:00	Shri KRR Kumar
·		Shri KRR Kumar Expert in the Manufacture of
Manufacture of Phthalic Anhydride	09:00 – 11:00	Shri KRR Kumar
Manufacture of Phthalic Anhydride  Break	09:00 - 11:00	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical
Manufacture of Phthalic Anhydride  Break  Natural Gas Reforming &	09:00 – 11:00	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical  Shri Ch. Sivarama
Manufacture of Phthalic Anhydride  Break  Natural Gas Reforming & Manufacture of Ammonia:	09:00 - 11:00	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical  Shri Ch. Sivarama Krishna,
Manufacture of Phthalic Anhydride  Break  Natural Gas Reforming &	09:00 - 11:00	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical  Shri Ch. Sivarama Krishna, AGM (Process Engg.), NFCL,
Manufacture of Phthalic Anhydride  Break  Natural Gas Reforming & Manufacture of Ammonia: Challenges	09:00 - 11:00	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical  Shri Ch. Sivarama Krishna,
Manufacture of Phthalic Anhydride  Break  Natural Gas Reforming & Manufacture of Ammonia:	09:00 – 11:00 - 11:15 – 01:15	Shri KRR Kumar Expert in the Manufacture of Fertilizers & Petrochemical  Shri Ch. Sivarama Krishna, AGM (Process Engg.), NFCL,

		Expert in Petroleum Processes, Abu Dhabi	
Day – 15	23.12.2020		
Waste Water Treatment	09:00 - 11:00	Shri D. Rama Raju,	
		Expert in Waste Water Treatment, Vizag Steel.	
Break	-		
Process & Behavioral Safety	11:15 – 01:15	Shri Cheluva Kumar	
		Expert in HSE, Prentac, Bangalore	
Lunch Break	-		
Valedictory Function	03:00 - 03:30	-	

- 13) Five Swachh Bharat Clean & Green India Programmes were conducted by members of FIPI Chapter to clean the class rooms besides the premises of the department of PE & PCE in academic year 2019-20. To enhance the greenery in front of the department, plantation programs were also organized.
  - 2<sup>nd</sup> July,2019
  - 7<sup>th</sup> August,2019
  - 13<sup>th</sup> November,2019
  - 4<sup>th</sup> December,2019
  - 6<sup>th</sup> February,2020







Tree plantation

14) Two outreach programs of teaching to school children at Parivarthana Children Orphanage, Kakinada on 21-12-2019 and P. R. Govt. Boys School, Kakinada on 18-03-2020 with the motto of sustainable socio-economic development for children to bring awareness in career and inspiring them to achieve their goals.





**Outreach Programs**